

EPONE Engineering Plastics

National innovation fund project enterprise

ISO9001:2008 certificated

ISO/TS16949 certificated

ZGDBSLVPA66B33C

产品定义: PA66+ 33%GF

产品特点: 33%玻璃纤维增强尼龙 66, 良好的机械力学性能及电气性能。

产品应用: 汽车换挡器底座、电动工具配件等

ZGDBSLV PA66B33C is a 33% glass-fiber reinforced PA66, it provides good comprehensive mechanical and physical properties as well as electrical properties.

Product applications: shift base of vehicle, electric tools accessory, etc

典型成型条件

typical molding process

干燥 dry	鼓风烘箱(drum wind oven): 100-120°C, 4-6h ; 热风循环(cycling warm air): 100-120°C, 4-6h ; 真空烘箱(vacuum drying oven): 100-120°C, 3-4h
加工温度 processing temperature	入料段(feed section): 255-265°C; 熔融段(compressing section): 270-300°C; 射嘴段(metering section): 270-295°C
背压 back pressure	5-10Mpa
注射压力 injection pressure	70-130Mpa
保压压力 packing pressure	40-90Mpa
模具温度 mold temperature	70-100°C
后处理 post treatment	NA
其它 others	NA

以上数据仅供参考

All the information provided by EPONE only for reference

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产品性能参数

product performance parameters

性能 (properties)	测试标准 (test standard)	单位 (unit)	数据 (test result)
物理性能 (physical properties)			
密度 density	ISO 1183	g/cm ³	1.39
熔点 melting temperature	ISO 11357	°C	260
吸湿性 absorption of moisture			
23°C冷水中 24 小时 24 hours in 23°C water	ISO 62	%	0.75
成型收缩率 molding shrinkage			
纵向 normal	ISO 25557/1	%	0.7
横向 parallel	ISO 25557/1	%	0.4
机械性能 (mechanical properties)			
冲击 impact strength			
无缺口冲击强度 non-notched	ISO 179	kJ/M ²	80
缺口冲击强度 notched	ISO 180	kJ/M ²	18
拉伸 tensile			
断裂强度 tensile strength	ISO 527-2	MPa	185
断裂伸长率 elongation at break	ISO 527-2	%	14
弯曲 flexural			
断裂强度 flexural strength	ISO 178	MPa	270
弯曲弹性模量 flexural modulus	ISO 178	MPa	10000
硬度 hardness			
洛氏硬度 rockwell hardness	ISO 2039-2	R	120
电气性能 (electrical properties)			
体积电阻率 volume resistivity	IEC 60093	Ω .cm	10 ¹⁵
表面电阻率 surface resistivity	IEC 60093	Ω	10 ¹⁴
介电强度 dielectric strength	IEC 60243	kV/mm	34
燃烧性能 (flammability properties)			
阻燃 flame retardant	UL 94	—	HB

除特别说明外，以上数据均指在环境相对湿度 (RH) =0 及 23°C 条件下测得
以上数据为典型值，仅供参考，不作质量保证之承诺。

All the data above was measured at 23°C and RH=0 unless otherwise stated, all is typical data, only for reference, not the permit of quality assurance.

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