

EPONE Engineering Plastics

National innovation fund project enterprise

ISO9001:2000 certificated

ISO/TS16949 certificated

ZGDBGLDPA66B60TBK101

产品定义: PA66+ GF60%

产品特点: 60%玻璃纤维增强, 高刚性、低翘曲变形, 表面光洁度高, 良好的流动性有助于成型。

产品应用: 以塑代钢类产品

ZGDBGLDPA66B60TBK101 is a 60% glass-fiber reinforced PA66 for injection molding, it provides excellent rigidity, mechanical properties as well as outstanding dimensional stability, good surface finish, otherwise, it exhibits good flow ability which is contributed to processing.

Product applications: plastic instead of steel products, etc

典型成型条件

typical molding process

干燥 dry	鼓风烘箱(drum wind oven): 100-120°C, 4-6h ; 热风循环(cycling warm air): 100-120°C, 4-6h ; 真空烘箱(vacuum drying oven): 100-120°C, 3-4h
加工温度 processing temperature	入料段(feed section): 265-275°C; 熔融段(compressing section): 300-325°C; 射嘴段(metering section): 300-320°C
背压 back pressure	5-10Mpa
注射压力 injection pressure	70-130Mpa
保压压力 packing pressure	40-90Mpa
模具温度 mold temperature	100-150°C
后处理 post treatment	NA
其它 others	NA

以上数据仅供参考  
All the information provided by EPONE only for reference

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For more information, please refer to <http://www.epone.com.cn>

产品性能参数

product performance parameters

性能 (properties)	测试标准 (test standard)	单位 (unit)	数据 (test result)
<b>物理性能 (physical properties)</b>			
密度 density	ISO 1183	g/cm <sup>3</sup>	1.74
熔点 melting temperature	ISO 11357	°C	261
<b>热变形温度 thermal deformation temperature</b>			
1.80MPa	ISO 75-2	°C	256
<b>成型收缩率 molding shrinkage</b>			
纵向 normal	ISO 25557/1	%	0.50
横向 parallel	ISO 25557/1	%	0.20
<b>机械性能 (mechanical properties)</b>			
<b>冲击 impact strength</b>			
无缺口冲击强度 non-notched	ISO 179	kJ/M <sup>2</sup>	70
缺口冲击强度 notched	ISO 180	kJ/M <sup>2</sup>	11
<b>拉伸 tensile</b>			
断裂强度 tensile strength	ISO 527-2	MPa	220
断裂伸长率 elongation at break	ISO 527-2	%	14
<b>弯曲 flexural</b>			
断裂强度 flexural strength	ISO 178	MPa	330
弯曲弹性模量 flexural modulus	ISO 178	MPa	20000
<b>硬度 hardness</b>			
洛氏硬度 rockwell hardness	ISO 2039-2	R	120
<b>电气性能 (electrical properties)</b>			
体积电阻率 volume resistivity	IEC 60093	Ω.cm	10 <sup>15</sup>
表面电阻率 surface resistivity	IEC 60093	Ω	10 <sup>14</sup>
介电强度 dielectric strength	IEC 60243	kV/mm	35
<b>燃烧性能 (flammability properties)</b>			
阻燃 flame retardant	UL 94	—	HB
氧指数 oxygen index	ISO4589	%	23

除特别说明外，以上数据均指在环境相对湿度 (RH) =0 及 23°C 条件下测得  
以上数据为典型值，仅供参考，不作质量保证之承诺。

All the data above was measured at 23°C and RH=0 unless otherwise stated, all is typical data ,only for reference,  
not the permit of quality assurance.

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